



		Subtractive		Additive							Tooled	
		CNC	Sheet Metal	FDM	MJF	LED	SLS	DMLS	Polyjet 3D	DLS	Injection Molding	Urethane Casting
Applications	Prototyping	★★	★★	★★★★	★★★★	★★★★	★★★★	★★★★	★★★★	★★★★	★	★★
	Jigs, fixtures, & Tooling	★★★★	★	★★★★	★★	★★★★	★★	★★★★	★★	★★	-	★
	End-Use Products	★★★★	★★★★	★★	★★★★	★★	★★★★	★★★★	★	★★★★	★★★★	★★★★
Ideal Quantity	Quantity Range	1 - 10,000	1 - 10,000	1 - 1,000	1 - 1,000	1 - 100	1 - 1,000	1 - 100	1 - 100	1 - 1,000	500 - 250,000+	5 - 100
Lead Time	Est. Lead Time (days)	4	5	2	3	3	3	5	2	5	15	15
Materials	Metal	✓	✓					✓				
	Plastic	✓		✓	✓	✓	✓		✓	✓	✓	✓
	Wide Material Selection	★★★★	★★	★★	★	★★★★	★	★	★★	★★	★★★★	★★★★
Manufacturing Considerations	Complex Geometry	★★	★	★★	★★★★	★★★★	★★★★	★★★★	★★★★	★★★★	★★★★	★★
	Quantity Discount	★★★★	★★★★	★	★★★★	★★	★★	★★	★★	★★★★	★★★★	★★★★
	Easily Scalable	★★★★	★★★★	★	★★★★	★★★★	★★★★	★★	★★	★★★★	★★★★	★★★★
	Precision Tolerance	★★★★	★★	★★	★★	★★★★	★★	★★★★	★★★★	★★★★	★★★★	★★
	Good For Fine Details	★★	★★	★	★★	★★★★	★★	★★★★	★★★★	★★★★	★★★★	★★★★
	Good For Large Parts	★★★★	★★★★	★★★★	★★	★★	★★	★	★★	★	★★	★★★★

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